

CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

SC/15085/CL1/023/24/0

Sertifikācijas centrs Ltd. hereby certifies that the welding company

LDZ ritošā sastāva serviss SIA
Vilhelma Purviša iela 21
LV-1050 Rīga
Latvia

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P, M

in the range indicated in the annex.

validity: 2024-07-25 until 2027-07-25

Rīga, 2024-07-25
Place and date of issue

Lead auditor: Engineer KULESOVS

signed on original

SAULITIS

Head of certification body

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.1, 1.2	t = 1.5 - 6 mm D ≥ 500 mm	BW, manually
	1.1, 1.2	t = 3 - 12 mm D ≥ 500 mm	FW, manually
	1.1, 1.2	t = 3 - 24 mm D ≥ 500 mm	BW, manually
	1.1, 1.2	t = 3 - 24 mm D ≥ 500 mm	FW, manually
135	1.1, 1.2	t = 1.5 - 6 mm D ≥ 500 mm	BW, manually
	1.1, 1.2	t = 3 - 12 mm D ≥ 500 mm	FW, manually
	1.1, 1.2	t = 3 - 24 mm D ≥ 500 mm	BW, manually
	1.1, 1.2	t = 3 - 24 mm D ≥ 500 mm	FW, manually

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Jevgēnijs Fjodorovs, Level A (IWE)
Marians Kožoroneks, Level A (EWE)

born: 1988
born: 1980

1st deputy(ies) of the responsible welding coordinator(s):

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Others deputies:

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Remarks:

The welding coordinator Jevgēnijs Fjodorovs is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

further workshops:

Manufacturing, Varšavas iela 49, LV-5404 Daugavpils, LV

Register no.:

SC/15085/CL1/023/24/0

General provisions:

The General Terms and Conditions of the Sertifikācijas centrs Ltd. apply in the currently valid version.